

# "PRECISION" HSS SPECIAL PURPOSE DRILLS - USA

## NO. S 96-32 "PRECISION" HSS TAPER LENGTH DRILLS, 118° POINT, BRIGHT FINISH



### FRACTIONAL SIZE (R51) WIRE SIZE (R52)

Designed for general purpose drilling in the iron and steel families where a length longer than Jobber Length is required.

Item No.	EDP No.	Dia.	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
<b>R51 Fractional Size</b>					
096-32-TS001	51001	1/64	5/16	1-1/2	
096-32-TS002	51002	1/32	3/4	2	
096-32-TS006	51006	3/32	2-1/4	4-1/4	
096-32-TS008	51008	1/8	2-3/4	5-1/8	
096-32-TS009	51009	9/64	3	5-3/8	
096-32-TS010	51010	5/32	3	5-3/8	
096-32-TS012	51012	3/16	3-3/8	5-3/4	
096-32-TS014	51014	7/32	3-5/8	6	
096-32-TS016	51016	1/4	3-3/4	6-1/8	
096-32-TS017	51017	17/64	3-7/8	6-1/4	
096-32-TS018	51018	9/32	3-7/8	6-1/4	
096-32-TS020	51020	5/16	4	6-3/8	
096-32-TS022	51022	11/32	4-1/8	6-1/2	
096-32-TS024	51024	3/8	4-1/4	6-3/4	
096-32-TS026	51026	13/32	4-3/8	7	
096-32-TS028	51028	7/16	4-5/8	7-1/4	
096-32-TS030	51030	15/32	4-3/4	7-1/2	
096-32-TS032	51032	1/2	4-3/4	7-3/4	
096-32-TS036	51036	9/16	4-7/8	8-1/4	
<b>R52 Wire Size</b>					
096-32-TW01	52001	# 1	3-3/4	6-1/8	
096-32-TW02	52002	# 2	3-3/4	6-1/8	
096-32-TW12	52012	# 12	3-5/8	6	
096-32-TW16	52016	# 16	3-3/8	5-3/4	
096-32-TW26	52026	# 26	3	5-3/8	
096-32-TW30	52030	# 30	3	5-3/8	
096-32-TW31	52031	# 31	2-3/4	5-1/8	
096-32-TW52	52052	# 52	2	3-3/4	
096-32-TW60	52060	# 60	1-1/8	2-1/4	
096-32-TW65	52065	# 65	3/4	2	
096-32-TW69	52069	# 69	3/4	2	
096-32-TW72	52072	# 72	5/16	1-1/2	

Packing : 1/64" - 1/4" -- 12 pcs/pack  
 17/64" - 1/2" -- 6 pcs/pack  
 9/16" -- 1 pce/pack  
 # 1 - # 72 -- 12 pcs/pack

## NO. S 96-33 "PRECISION" TAPER LENGTH COBALT DRILLS, 135° SPLIT POINT, BRONZE OXIDE



### FRACTIONAL SIZE (M51CO)

Made of heat resistant cobalt. Features heavy-duty construction for drilling in tough alloy steels, forgings and casting.

Item No.	EDP No.	Dia. (inch)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
096-33-TSC004	51304	1/16	1-3/4	3	
096-33-TSC006	51306	3/32	2-1/4	4-1/4	
096-33-TSC007	51307	7/64	2-1/2	4-5/8	
096-33-TSC008	51308	1/8	2-3/4	5-1/8	
096-33-TSC009	51309	9/64	3	5-3/8	
096-33-TSC010	51310	5/32	3	5-3/8	
096-33-TSC011	51311	11/64	3-3/8	5-3/4	
096-33-TSC012	51312	3/16	3-3/8	5-3/4	
096-33-TSC013	51313	13/64	3-5/8	6	
096-33-TSC014	51314	7/32	3-5/8	6	
096-33-TSC015	51315	15/64	3-3/4	6-1/8	
096-33-TSC016	51316	1/4	3-3/4	6-1/8	
096-33-TSC017	51317	17/64	3-7/8	6-1/4	
096-33-TSC018	51318	9/32	3-7/8	6-1/4	
096-33-TSC019	51319	19/64	4	6-3/8	
096-33-TSC020	51320	5/16	4	6-3/8	
096-33-TSC021	51321	21/64	4-1/8	6-1/2	
096-33-TSC022	51322	11/32	4-1/8	6-1/2	
096-33-TSC023	51323	23/64	4-1/4	6-3/4	
096-33-TSC024	51324	3/8	4-1/4	6-3/4	
096-33-TSC025	51325	25/64	4-3/8	7	
096-33-TSC026	51326	13/32	4-3/8	7	
096-33-TSC027	51327	27/64	4-5/8	7-1/4	
096-33-TSC028	51328	7/16	4-5/8	7-1/4	
096-33-TSC029	51329	29/64	4-3/4	7-1/2	
096-33-TSC030	51330	15/32	4-3/4	7-1/2	
096-33-TSC031	51331	31/64	4-3/4	7-3/4	
096-33-TSC032	51332	1/2	4-3/4	7-3/4	
096-33-TSC034	51334	17/32	4-3/4	8	
096-33-TSC036	51336	9/16	4-7/8	8-1/4	
096-33-TSC037	51337	37/64	4-7/8	8-3/4	
096-33-TSC038	51338	19/32	4-7/8	8-3/4	
096-33-TSC040	51340	5/8	4-7/8	8-3/4	
096-33-TSC042	51342	21/32	5-1/8	9	
096-33-TSC044	51344	11/16	5-3/8	9-1/4	
096-33-TSC046	51346	23/32	5-5/8	9-1/2	
096-33-TSC048	51348	3/4	5-7/8	9-3/4	
096-33-TSC050	51350	25/32	6	9-7/8	
096-33-TSC052	51352	13/16	6-1/8	10	
096-33-TSC054	51354	27/32	6-1/8	10	
096-33-TSC056	51356	7/8	6-1/8	10	
096-33-TSC058	51358	29/32	6-1/8	10	
096-33-TSC060	51360	15/16	6-1/8	10-3/4	
096-33-TSC062	51362	31/32	6-3/8	11	
096-33-TSC100	51364	1	6-3/8	11	
<b>QC91CO Taper Length Cobalt Drills Wide Land Parabolic Flute</b>					
096-33X-TSCQC07	57807	7/64	2-1/2	4-5/8	
096-33Y-TSCQCW50	53950	# 50	2	3-3/4	