

"PRECISION" COBALT DRILLS - USA

NO. S 96-27 "PRECISION" COBALT DRILLS, FRACTIONAL SIZE, BRONZE OXIDE



**JOBBER LENGTH 907 TYPE J,
135° SPLIT PT (R10CO)**



1/2" SHANK 118° SPLIT PT. (R56CO)

R10CO manufactured to National Aerospace Standard 907 Type J. 135° split point. Used for drilling in tough, high tensile strength materials like PH stainless steel, titanium and Inconel.

R56CO cobalt high speed steel, general purpose, 1/2" round reduced shank, 118° self-centering split point.

Item No.	EDP No.	Dia. (inch)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
R10CO Cobalt Drills					
096-27-CS01	10301	1/64	3/16	3/4	
096-27-CS02	10302	1/32	1/2	1-3/8	
096-27-CS03	10303	3/64	3/4	1-3/4	
096-27-CS04	10304	1/16	7/8	1-7/8	
096-27-CS05	10305	5/64	1	2	
096-27-CS06	10306	3/32	1-1/4	2-1/4	
096-27-CS07	10307	7/64	1-1/2	2-5/8	
096-27-CS08	10308	1/8	1-5/8	2-3/4	
096-27-CS09	10309	9/64	1-3/4	2-7/8	
096-27-CS10	10310	5/32	2	3-1/8	
096-27-CS11	10311	11/64	2-1/8	3-1/4	
096-27-CS12	10312	3/16	2-5/16	3-1/2	
096-27-CS13	10313	13/64	2-7/16	3-5/8	
096-27-CS14	10314	7/32	2-1/2	3-3/4	
096-27-CS15	10315	15/64	2-5/8	3-7/8	
096-27-CS16	10316	1/4	2-3/4	4	
096-27-CS17	10317	17/64	2-7/8	4-1/8	
096-27-CS18	10318	9/32	2-15/16	4-1/4	
096-27-CS19	10319	19/64	3-1/16	4-3/8	
096-27-CS20	10320	5/16	3-3/16	4-1/2	
096-27-CS21	10321	21/64	3-5/16	4-5/8	
096-27-CS22	10322	11/32	3-7/16	4-3/4	
096-27-CS23	10323	23/64	3-1/2	4-7/8	
096-27-CS24	10324	3/8	3-5/8	5	
096-27-CS25	10325	25/64	3-3/4	5-1/8	
096-27-CS26	10326	13/32	3-7/8	5-1/4	
096-27-CS27	10327	27/64	3-15/16	5-3/8	
096-27-CS28	10328	7/16	4-1/16	5-1/2	
096-27-CS29	10329	29/64	4-3/16	5-5/8	
096-27-CS30	10330	15/32	4-5/16	5-3/4	
096-27-CS31	10331	31/64	4-3/8	5-7/8	
096-27-CS32	10332	1/2	4-1/2	6	
096-27-CS33	10333	33/64	4-13/16	6-5/8	
096-27-CS34	10334	17/32	4-13/16	6-5/8	
096-27-CS35	10335	35/64	4-13/16	6-5/8	
096-27-CS36	10336	9/16	4-13/16	6-5/8	
096-27-CS37	10337	37/64	4-13/16	6-5/8	
096-27-CS38	10338	19/32	5-3/16	7-1/8	
096-27-CS39	10339	39/64	5-3/16	7-1/8	

NO. S 96-27 (Continued)

Item No.	EDP No.	Dia. (inch)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
096-27-CS40	10340	5/8	5-3/16	7-1/8	
096-27-CS41	10341	41/64	5-3/16	7-1/8	
096-27-CS42	10342	21/32	5-3/16	7-1/8	
096-27-CS43	10343	43/64	5-5/8	7-5/8	
096-27-CS44	10344	11/16	5-5/8	7-5/8	
R56CO 1/2" Reduced Shank Cobalt Drills					
096-27X-CS36	92336	9/16	3	6	
096-27X-CS40	92340	5/8	3	6	
096-27X-CS44	92344	11/16	3	6	
096-27X-CS48	92348	3/4	3	6	
096-27X-CS52	92352	13/16	3	6	
096-27X-CS56	92356	7/8	3	6	
096-27X-CS60	92360	15/16	3	6	
096-27X-CS64	92364	1	3	6	

Packing : **R10CO** 1/64" - 19/64" -- 12 pcs/pack
 5/16" - 1/2" -- 6 pcs/pack
 33/64" - 11/16" -- 1 pce/tube

R56CO 1 pce/tube

NO. S 96-28 "PRECISION" COBALT DRILLS, JOBBER LENGTH, LETTER SIZE NAS 907, TYPE J, BRONZE OXIDE



135° SPLIT PT. (R15CO)

Manufactured to National Aerospace Standard 907. Used for drilling in tough, high tensile strength materials like PH stainless steel and Inconel.

Item No.	EDP No.	Dia. (Letter)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
096-28-A	15301	A	2-5/8	3-7/8	
096-28-B	15302	B	2-3/4	4	
096-28-C	15303	C	2-3/4	4	
096-28-D	15304	D	2-3/4	4	
096-28-E	15305	E	2-3/4	4	
096-28-F	15306	F	2-7/8	4-1/8	
096-28-G	15307	G	2-7/8	4-1/8	
096-28-H	15308	H	2-7/8	4-1/8	
096-28-I	15309	I	2-7/8	4-1/8	
096-28-J	15310	J	2-7/8	4-1/8	
096-28-K	15311	K	2-15/16	4-1/4	
096-28-L	15312	L	2-15/16	4-1/4	
096-28-M	15313	M	3-1/16	4-3/8	
096-28-N	15314	N	3-1/16	4-3/8	
096-28-O	15315	O	3-3/16	4-1/2	
096-28-P	15316	P	3-5/16	4-5/8	
096-28-Q	15317	Q	3-7/16	4-3/4	
096-28-R	15318	R	3-7/16	4-3/4	
096-28-S	15319	S	3-1/2	4-7/8	
096-28-T	15320	T	3-1/2	4-7/8	
096-28-U	15321	U	3-5/8	5	
096-28-V	15322	V	3-5/8	5	
096-28-W	15323	W	3-3/4	5-1/8	
096-28-X	15324	X	3-3/4	5-1/8	
096-28-Y	15325	Y	3-7/8	5-1/4	
096-28-Z	15326	Z	3-7/8	5-1/4	

Packing : A - N -- 12 pcs/pack
 O - Z -- 6 pcs/pack

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