

"PRECISION" HSS DRILLS - USA

NO. S 96-23 "PRECISION" HSS JOBBER LENGTH DRILLS, WIRE SIZE



BLACK OXIDE, 118° PT. (R18)
BLACK OXIDE, 135° SPLIT PT. (R18B)

R18 ideal for portable or machine drilling of steel.

R18B manufactured to National Aerospace standard 907, Type B. 135° split point is self-centering and reduces thrust. Ideal for portable or machine drilling of low tensile strength alloy materials, stainless steels, and other medium-duty applications.

Item No.	EDP No.	Dia. (Wire No.)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
R18 HSS Black Oxide Drill - 118° Point					
096-23-W01	18001	# 1	2-5/8	3-7/8	
096-23-W02	18002	# 2	2-5/8	3-7/8	
096-23-W03	18003	# 3	2-1/2	3-3/4	
096-23-W04	18004	# 4	2-1/2	3-3/4	
096-23-W05	18005	# 5	2-1/2	3-3/4	
096-23-W06	18006	# 6	2-1/2	3-3/4	
096-23-W07	18007	# 7	2-7/16	3-5/8	
096-23-W08	18008	# 8	2-7/16	3-5/8	
096-23-W09	18009	# 9	2-7/16	3-5/8	
096-23-W10	18010	# 10	2-7/16	3-5/8	
096-23-W11	18011	# 11	2-5/16	3-1/2	
096-23-W12	18012	# 12	2-5/16	3-1/2	
096-23-W13	18013	# 13	2-5/16	3-1/2	
096-23-W14	18014	# 14	2-3/16	3-3/8	
096-23-W15	18015	# 15	2-3/16	3-3/8	
096-23-W16	18016	# 16	2-3/16	3-3/8	
096-23-W17	18017	# 17	2-3/16	3-3/8	
096-23-W18	18018	# 18	2-1/8	3-1/4	
096-23-W19	18019	# 19	2-1/8	3-1/4	
096-23-W20	18020	# 20	2-1/8	3-1/4	
096-23-W21	18021	# 21	2-1/8	3-1/4	
096-23-W22	18022	# 22	2	3-1/8	
096-23-W23	18023	# 23	2	3-1/8	
096-23-W24	18024	# 24	2	3-1/8	
096-23-W25	18025	# 25	1-7/8	3	
096-23-W26	18026	# 26	1-7/8	3	
096-23-W27	18027	# 27	1-7/8	3	
096-23-W28	18028	# 28	1-3/4	2-7/8	
096-23-W29	18029	# 29	1-3/4	2-7/8	
096-23-W30	18030	# 30	1-5/8	2-3/4	
096-23-W31	18031	# 31	1-5/8	2-3/4	
096-23-W32	18032	# 32	1-5/8	2-3/4	
096-23-W33	18033	# 33	1-1/2	2-5/8	
096-23-W34	18034	# 34	1-1/2	2-5/8	
096-23-W35	18035	# 35	1-1/2	2-5/8	
096-23-W36	18036	# 36	1-7/16	2-1/2	
096-23-W37	18037	# 37	1-7/16	2-1/2	
096-23-W38	18038	# 38	1-7/16	2-1/2	
096-23-W39	18039	# 39	1-3/8	2-3/8	
096-23-W40	18040	# 40	1-3/8	2-3/8	
096-23-W41	18041	# 41	1-3/8	2-3/8	
096-23-W42	18042	# 42	1-1/4	2-1/4	
096-23-W43	18043	# 43	1-1/4	2-1/4	
096-23-W44	18044	# 44	1-1/8	2-1/8	
096-23-W45	18045	# 45	1-1/8	2-1/8	

NO. S 96-23 (Continued)

Item No.	EDP No.	Dia. (Wire No.)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
096-23-W46	18046	# 46	1-1/8	2-1/8	
096-23-W47	18047	# 47	1	2	
096-23-W48	18048	# 48	1	2	
096-23-W49	18049	# 49	1	2	
096-23-W50	18050	# 50	1	2	
096-23-W51	18051	# 51	1	2	
096-23-W52	18052	# 52	7/8	1-7/8	
096-23-W53	18053	# 53	7/8	1-7/8	
096-23-W54	18054	# 54	7/8	1-7/8	
096-23-W55	18055	# 55	7/8	1-7/8	
096-23-W56	18056	# 56	3/4	1-3/4	
096-23-W57	18057	# 57	3/4	1-3/4	
096-23-W58	18058	# 58	11/16	1-5/8	
096-23-W59	18059	# 59	11/16	1-5/8	
096-23-W60	18060	# 60	11/16	1-5/8	
096-23-W61	18061	# 61	11/16	1-5/8	
096-23-W62	18062	# 62	5/8	1-1-2	
096-23-W63	18063	# 63	5/8	1-1-2	
096-23-W64	18064	# 64	5/8	1-1-2	
096-23-W65	18065	# 65	5/8	1-1-2	
096-23-W66	18066	# 66	1/2	1-3/8	
096-23-W67	18067	# 67	1/2	1-3/8	
096-23-W68	18068	# 68	1/2	1-3/8	
096-23-W69	18069	# 69	1/2	1-3/8	
096-23-W70	18070	# 70	3/8	1-1/4	
096-23-W71	18071	# 71	3/8	1-1/4	
096-23-W72	18072	# 72	5/16	1-1/8	
R18B HSS Black Oxide Drill - 135° Split Point					
096-23X-W01	18201	# 1	2-5/8	3-7/8	
096-23X-W02	18202	# 2	2-5/8	3-7/8	
096-23X-W03	18203	# 3	2-1/2	3-3/4	
096-23X-W04	18204	# 4	2-1/2	3-3/4	
096-23X-W05	18205	# 5	2-1/2	3-3/4	
096-23X-W06	18206	# 6	2-1/2	3-3/4	
096-23X-W07	18207	# 7	2-7/16	3-5/8	
096-23X-W08	18208	# 8	2-7/16	3-5/8	
096-23X-W09	18209	# 9	2-7/16	3-5/8	
096-23X-W10	18210	# 10	2-7/16	3-5/8	
096-23X-W11	18211	# 11	2-5/16	3-1/2	
096-23X-W12	18212	# 12	2-5/16	3-1/2	
096-23X-W13	18213	# 13	2-5/16	3-1/2	
096-23X-W14	18214	# 14	2-3/16	3-3/8	
096-23X-W15	18215	# 15	2-3/16	3-3/8	
096-23X-W16	18216	# 16	2-3/16	3-3/8	
096-23X-W17	18217	# 17	2-3/16	3-3/8	
096-23X-W18	18218	# 18	2-1/8	3-1/4	
096-23X-W19	18219	# 19	2-1/8	3-1/4	
096-23X-W20	18220	# 20	2-1/8	3-1/4	
096-23X-W21	18221	# 21	2-1/8	3-1/4	
096-23X-W22	18222	# 22	2	3-1/8	
096-23X-W23	18223	# 23	2	3-1/8	
096-23X-W24	18224	# 24	2	3-1/8	
096-23X-W25	18225	# 25	1-7/8	3	
096-23X-W26	18226	# 26	1-7/8	3	
096-23X-W27	18227	# 27	1-7/8	3	
096-23X-W28	18228	# 28	1-3/4	2-7/8	
096-23X-W29	18229	# 29	1-3/4	2-7/8	
096-23X-W30	18230	# 30	1-5/8	2-3/4	