

"PRECISION" HSS DRILLS - USA

NO. S 96-21 (Continued)

Item No.	EDP No.	Dia. (mm)	Flute Lgth. (mm)	O.L. (mm)	Price (pc)
096-21-M1100	16110	11.00	94	142	
096-21-M1120	16112	11.20	94	142	
096-21-M1130	16113	11.30	94	142	
096-21-M1140	16114	11.40	94	142	
096-21-M1150	16115	11.50	94	142	
096-21-M1170	16117	11.70	94	142	
096-21-M1180	16118	11.80	94	142	
096-21-M1200	16120	12.00	101	151	
096-21-M1210	16121	12.10	101	151	
096-21-M1220	16122	12.20	101	151	
096-21-M1250	16125	12.50	101	151	
096-21-M1270	16127	12.70	101	151	
096-21-M1280	16128	12.80	101	151	
096-21-M1290	16129	12.90	101	151	
096-21-M1300	16130	13.00	101	151	

Packing : 11.00 - 12.50mm -- 6 pcs/pack
 12.70 - 13.00mm -- 1 pce/tube

NO. S 96-22 "PRECISION" HSS JOBBER LENGTH DRILLS, FRACTIONAL SIZE



BLACK OXIDE, 118° PT. (R10)
BLACK OXIDE, 135° SPLIT PT. (R10B)
BLACK OXIDE, 135° SPLIT PT. (R10HD)

R10 ideal for portable or machine drilling in a board range of materials in the iron and steel families.

R10B manufactured to National Aerospace standard 907, Type B. 135° split point is self-centering and reduces thrust. Ideal for portable or machine drilling of low tensile strength alloy materials, stainless steels, and other medium-duty applications.

R10HD point is self-centering and reduces thrust. Originally designed to drill cotter pin holes. Heavy-duty construction to resist torsional strain when drilling high tensile strength steels.

Item No.	EDP No.	Dia. (inch)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
R10 HSS Black Oxide Drill - 118° Point					
096-22-S01	10001	1/64	3/16	3/4	
096-22-S02	10002	1/32	1/2	1-3/8	
096-22-S03	10003	3/64	3/4	1-3/4	
096-22-S04	10004	1/16	7/8	1-7/8	
096-22-S05	10005	5/64	1	2	
096-22-S06	10006	3/32	1-1/4	2-1/4	
096-22-S07	10007	7/64	1-1/2	2-5/8	
096-22-S08	10008	1/8	1-5/8	2-3/4	
096-22-S09	10009	9/64	1-3/4	2-7/8	
096-22-S10	10010	5/32	2	3-1/8	
096-22-S11	10011	11/64	2-1/8	3-1/4	
096-22-S12	10012	3/16	2-5/16	3-1/2	
096-22-S13	10013	13/64	2-7/16	3-5/8	

NO. S 96-22 (Continued)

Item No.	EDP No.	Dia. (inch)	Flute Lgth. (inch)	O.L. (inch)	Price (pc)
096-22-S14	10014	7/32	2-1/2	3-3/4	
096-22-S15	10015	15/64	2-5/8	3-7/8	
096-22-S16	10016	1/4	2-3/4	4	
096-22-S17	10017	17/64	2-7/8	4-1/8	
096-22-S18	10018	9/32	2-15/16	4-1/4	
096-22-S19	10019	19/64	3-1/16	4-3/8	
096-22-S20	10020	5/16	3-3/16	4-1/2	
096-22-S21	10021	21/64	3-5/16	4-5/8	
096-22-S22	10022	11/32	3-7/16	4-3/4	
096-22-S23	10023	23/64	3-1/2	4-7/8	
096-22-S24	10024	3/8	3-5/8	5	
096-22-S25	10025	25/64	3-3/4	5-1/8	
096-22-S26	10026	13/32	3-7/8	5-1/4	
096-22-S27	10027	27/64	3-15/16	5-3/8	
096-22-S28	10028	7/16	4-1/16	5-1/2	
096-22-S29	10029	29/64	4-3/16	5-5/8	
096-22-S30	10030	15/32	4-5/16	5-3/4	
096-22-S31	10031	31/64	4-3/8	5-7/8	
096-22-S32	10032	1/2	4-1/2	6	
R10B HSS Black Oxide Drill - 135° Split Point					
096-22V-S04	10204	1/16	7/8	1-7/8	
096-22V-S05	10205	5/64	1	2	
096-22V-S06	10206	3/32	1-1/4	2-1/4	
096-22V-S07	10207	7/64	1-1/2	2-5/8	
096-22V-S08	10208	1/8	1-5/8	2-3/4	
096-22V-S09	10209	9/64	1-3/4	2-7/8	
096-22V-S10	10210	5/32	2	3-1/8	
096-22V-S11	10211	11/64	2-1/8	3-1/4	
096-22V-S12	10212	3/16	2-5/16	3-1/2	
096-22V-S13	10213	13/64	2-7/16	3-5/8	
096-22V-S14	10214	7/32	2-1/2	3-3/4	
096-22V-S16	10216	1/4	2-3/4	4	
096-22V-S18	10218	9/32	2-15/16	4-1/4	
096-22V-S19	10219	19/64	3-1/16	4-3/8	
096-22V-S20	10220	5/16	3-3/16	4-1/2	
096-22V-S21	10221	21/64	3-5/16	4-5/8	
096-22V-S24	10224	3/8	3-5/8	5	
096-22V-S27	10227	27/64	3-15/16	5-3/8	
096-22V-S28	10228	7/16	4-1/16	5-1/2	
096-22V-S32	10232	1/2	4-1/2	6	
R10G HSS 118° Point TiN Coated Drill Bit					
096-22W-S04	13304	1/16	7/8	1-7/8	
R10P HSS 118° Point Bright Finish Drill Bit					
096-22Z-S08	10608	1/8	1-5/8	2-3/4	

Packing : 1/64" - 19/64" -- 12 pcs per pack
 5/16" - 1/2" -- 6 pcs per pack

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