

"H.T.D" HSS TAPS AND DIES - Japan

NO. S 90-33 "HTD" SPIRAL FLUTE HSS (SKH) BSW THREAD MACHINE TAPS

SFT
BSW
HSS



Surface black oxide treated HSS spiral flute taps for blind hole tapping. Chips flow out against tapping direction. Pointed end for sizes up to 1/4". Flat end for sizes from 5/16" upward.

Item No.	Size BSW Thread per Inch	Price (pc)
090-33-008	1/8" x 40	
090-33-010	5/32" x 32	
090-33-012	3/16" x 24	
090-33-016	1/4" x 20	
090-33-020	5/16" x 18	
090-33-024	3/8" x 16	
090-33-028	7/16" x 14	
090-33-032	1/2" x 12	
090-33-040	5/8" x 11	
090-33-048	3/4" x 10	
090-33-056	7/8" x 9	
090-33-100	1" x 8	
090-33-108	1-1/8" x 7	
090-33-116	1-1/4" x 7	
090-33-124	1-3/8" x 6	
090-33-132	1-1/2" x 6	

Packing : 1/8" - 3/8" -- 10 pcs/box
7/16" - 1-1/2" -- 3 pcs/box

NO. S 90-35 "HTD" SPIRAL FLUTE HSS (SKH) UNC THREAD MACHINE TAPS

SFT
UNC
HSS



Surface black oxide treated HSS spiral flute taps for blind hole tapping. Chips flow out against tapping direction. Pointed end for sizes up to 1/4". Flat end for sizes from 5/16" upward.

Item No.	Size UNC Thread per Inch	Price (pc)
090-35-016	1/4" x 20	
090-35-020	5/16" x 18	
090-35-024	3/8" x 16	
090-35-028	7/16" x 14	
090-35-032	1/2" x 13	
090-35-036	9/16" x 12	
090-35-040	5/8" x 11	
090-35-048	3/4" x 10	
090-35-056	7/8" x 9	
090-35-100	1" x 8	

Packing : 1/4" - 3/8" -- 10 pcs/box
7/16" - 1" -- 3 pcs/box

NO. S 90-36 "HTD" SPIRAL FLUTE HSS (SKH) UNF THREAD MACHINE TAPS

SFT
UNF
HSS



Surface black oxide treated HSS spiral flute taps for blind hole tapping. Chips flow out against tapping direction. Pointed end for sizes up to 1/4". Flat end for sizes from 5/16" upward.

Item No.	Size UNF Thread per Inch	Price (pc)
090-36-016	1/4" x 28	
090-36-020	5/16" x 24	
090-36-024	3/8" x 24	
090-36-028	7/16" x 20	
090-36-032	1/2" x 20	
090-36-036	9/16" x 18	
090-36-040	5/8" x 18	
090-36-048	3/4" x 16	
090-36-056	7/8" x 14	
090-36-100	1" x 12	

Packing : 1/4" - 3/8" -- 10 pcs/box
7/16" - 1" -- 3 pcs/box

NO. S 90-39 "HTD" SPIRAL FLUTE HSS (SKH) MACHINE TAP

SFT
UNC
UNF
HSS



Item No.	Size x UNC Thread Per Inch	Price (pc)
090-39-N02	# 2 x 56	
090-39-N04	# 4 x 40	
090-39-N06	# 6 x 32	
090-39-N08	# 8 x 32	
090-39-N10	# 10 x 24	
Item No.	Size x UNF Thread Per Inch	Price (pc)
090-39X-N10	# 10 x 32	

Packing : 10 pcs/pack