

# "SKC" TAPS AND DIES - Japan



## NO. S 89-58 "SKC" OK TYPE TAP AND DIE SETS (SCREW PLATE SETS) CARBON STEEL BSW THREAD

Item No.	Model No.	Cutting Size	No. of pieces per set	Packing (sets/ carton)	Price (set)
089-58-OK101	OK 101	1/4" - 1/2"	22	10	
089-58-OK102	OK 102	1/4" - 3/4"	22	5	
089-58-OK105	OK 105	1/4" - 3/4"	30	5	
089-58-OK1055	OK 105½	1/4" - 3/4"	34	5	
089-58-OK107	OK 107	1/4" - 1"	39	3	
089-58-OK1075	OK 107½	1/4" - 1"	43	3	
089-58-OK140	OK 140	1/4" - 1-1/4"	48	2	
089-58-OK150	OK 150	1/4" - 1-1/2"	56	1	

### BSW WITH 3-PC TAP (TAPER, PLUG & BOTTOMING)

SET NO.	OK 101	OK 102	OK 105	OK 105½	OK 107	OK 107½	OK 140	OK 150	
CUTTING SIZE AND THREAD PER INCH	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12	1/4-20 3/8-16 1/2-12 5/8-11 3/4-10	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 5/8-11 3/4-10	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 9/16-12 5/8-11 3/4-10	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 9/16-12 5/8-11 3/4-10	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 9/16-12 5/8-11 3/4-10 7/8-9 1-8	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 9/16-12 5/8-11 3/4-10 7/8-9 1-8 1-8	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 5/8-11 3/4-10 7/8-9 1-8 1-1/8-7 1-1/4-7	1/4-20 5/16-18 3/8-16 7/16-14 1/2-12 5/8-11 3/4-10 7/8-9 1-8 1-1/8-7 1-1/4-7 1-3/8-6 1-1/2-6
DIES DIA. INCHES	1-1/2"	2"	2"	2"	2"	2"	2" 2-1/2"	2" 3"	
STOCK LENGTH	12"	15"	15"	15"	15"	15"	15" 20"	15" 20"	
TAP WRENCH NO	# 5	# 6	# 6	# 6	# 5 & # 7	# 5 & # 7	# 6 & # 7-1/2"	# 6 & # 8	
WEIGHT PER SET	2.7 kgs	5.8 kgs	7.0 kg	8.0 kgs	9.0 kgs	11.7 kgs	20.8 kg	31.5 kgs	



## NO. S 89-60 "SKC" 110 CFM TAP AND DIE SETS (SCREW PLATE SETS) CARBON STEEL COMBINATION OF METRIC, UNC, UNF, UNS, NPT THREAD

Item No.	Model No.	Cutting Size	No. of pieces per set	Packing (sets/ carton)	Price (set)
089-60-110CFM	110 CFM	See Below Table	110	3	

### COMBINATION SET

SET NO. 110 CFM	METRIC	UNC	UNF	UNS	NPT
CUTTING SIZE AND THREAD PER INCH	M 6 x 1.00 M 8 x 1.25 M 10 x 1.50 M 10 x 1.00 M 11 x 1.50 M 12 x 1.25 M 12 x 1.75 M 14 x 1.25 M 18 x 1.50	No. 4 x 40 No. 6 x 32 No. 8 x 32 No. 10 x 24 No. 12 x 24 9/16-12 5/8-11 3/4-10	1/4-20 5/16-18 3/8-16 7/16-14 1/2-13 1/2-20 9/16-18 5/8-18 3/4-16	No. 10 x 32 1/4-28 5/16-24 3/8-24 7/16-20 1/2-20 9/16-18 5/8-18 3/4-16	1/4-24 1/4-32 1/8-27 1/4-18
DIES STOCK	1" & 1-1/2"				
TAP WRENCH NO.	#6 & #4				
T-TYPE TAP HOLDER	No. 1 (1/16"-7/16" 1.6-6mm)				
TAPS: TAPER & BOTTOMING	Each Piece Per Size (70 pcs)				
DIES	Each Per Size (35 pcs)				
WEIGHT PER SET	25 kgs				