

# "SKC" TAPS & DIES - Japan

**NO. S 89-27** "SKC" ROUND ADJUSTABLE  
DIES BSP THREAD CARBON  
STEEL 820

**BSP**



Item No.	Size x BSP Thread Per Inch	Die Dia.	Price (pc)
089-27-004	1/16" x 28	1"	
089-27-008	1/8" x 28	1-1/2"	
089-27-016	1/4" x 19	1-1/2"	
089-27-024	3/8" x 19	1-1/2"	
089-27-032	1/2" x 14	1-1/2"	
089-27-040	5/8" x 14	2"	
089-27-048	3/4" x 14	2"	
089-27-056	7/8" x 14	2-1/2"	
089-27-100	1" x 11	2-1/2"	
089-27-116	1-1/4" x 11	2-1/2"	
089-27-132	1-1/2" x 11	3"	
089-27-148	1-3/4" x 11	4"	
089-27-200	2" x 11	4"	

Packing : 1/8" - 1/2" -- 10 pcs/box  
5/8" - 1" -- 5 pcs/box  
1-1/4" - 2" -- 1 pce/box

**NO. S 89-29** "SKC" ROUND ADJUSTABLE  
DIES, MACHINE SCREW SIZES  
UNC 821

**UNC  
MACHINE  
SCREW**



Item No.	Size x UNC Thread Per Inch	Die Dia.	Price (pc)
089-29-N01	# 1 x 64	1"	
089-29-N02	# 2 x 56	1"	
089-29-N03	# 3 x 48	1"	
089-29-N04	# 4 x 40	1"	
089-29-N05	# 5 x 40	1"	
089-29-N06	# 6 x 32	1"	
089-29-N08	# 8 x 32	1"	
089-29-N10	# 10 x 24	1"	
089-29-N12	# 12 x 24	1"	
089-29-N14	# 14 x 20	1"	

Packing : 10 pcs/box

**NO. S 89-28** "SKC" ROUND ADJUSTABLE  
DIES NPT THREAD CARBON  
STEEL 820

**NPT**



Item No.	Size x NPT Thread Per Inch	Die Dia.	Price (pc)
089-28-008	1/8" x 27	1-1/2"	
089-28-016	1/4" x 18	1-1/2"	
089-28-024	3/8" x 18	1-1/2"	
089-28-032	1/2" x 14	1-1/2"	
089-28-040	5/8" x 14	2"	
089-28-048	3/4" x 14	2"	
089-28-100	1" x 11.5	2-1/2"	
089-28-116	1-1/4" x 11.5	2-1/2"	
089-28-132	1-1/2" x 11.5	3"	
089-28-200	2" x 11.5	4"	

Packing : 1/8" - 3/8" -- 10 pcs/box  
1/2" - 3/4" -- 5 pcs/box  
1" - 2" -- 1 pce/box

**NO. S 89-30** "SKC" ROUND ADJUSTABLE  
DIES, MACHINE SCREW SIZES  
UNF 821

**UNF  
MACHINE  
SCREW**



Item No.	Size x UNF Thread Per Inch	Die Dia.	Price (pc)
089-30-N00	# 0 x 80	1"	
089-30-N01	# 1 x 72	1"	
089-30-N02	# 2 x 64	1"	
089-30-N03	# 3 x 56	1"	
089-30-N04	# 4 x 48	1"	
089-30-N05	# 5 x 44	1"	
089-30-N06	# 6 x 40	1"	
089-30-N08	# 8 x 36	1"	
089-30-N10	# 10 x 32	1"	
089-30-N12	# 12 x 28	1"	
089-30-N14	# 14 x 24	1"	

Packing : 10 pcs/box