

"SKC" TAPS & DIES - Japan

NO. S 89-1 "SKC" METRIC THREAD CARBON STEEL (SKS) 3-PC HAND TAP SETS 801



TAPER

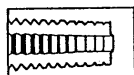
METRIC



PLUG

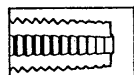


BOTTOMING



TAPER

8 to 10 threads chamfered for easy thread starting in rough materials.



PLUG

3 to 5 threads chamfered - general use when tapping to bottom of holes is not critical. (This is the most widely used type of tap.)



BOTTOMING

1-1/2 threads chamfered - use after threads have been started for tapping to bottom of hole.

| Item No. | Size x Pitch (mm) | Price (set of 3 pcs) |
|---------------|----------------------|-------------------------|
| 089-01-010025 | 1.0 x 0.25 | |
| 089-01-012025 | 1.2 x 0.25 | |
| 089-01-016035 | 1.6 x 0.35 | |
| 089-01-017035 | 1.7 x 0.35 | |
| 089-01-020040 | 2.0 x 0.40 * | |
| 089-01-023040 | 2.3 x 0.40 | |
| 089-01-025045 | 2.5 x 0.45 * | |
| 089-01-026045 | 2.6 x 0.45 | |
| 089-01-030035 | 3.0 x 0.35 | |
| 089-01-030050 | 3.0 x 0.50 * | |
| 089-01-030060 | 3.0 x 0.60 | |
| 089-01-035060 | 3.5 x 0.60 * | |
| 089-01-040050 | 4.0 x 0.50 | |
| 089-01-040070 | 4.0 x 0.70 * | |
| 089-01-040075 | 4.0 x 0.75 | |
| 089-01-045050 | 4.5 x 0.50 | |
| 089-01-045075 | 4.5 x 0.75 * | |
| 089-01-050050 | 5.0 x 0.50 | |
| 089-01-050080 | 5.0 x 0.80 * | |
| 089-01-050090 | 5.0 x 0.90 | |
| 089-01-050100 | 5.0 x 1.00 | |
| 089-01-055050 | 5.5 x 0.50 | |
| 089-01-055075 | 5.5 x 0.75 | |
| 089-01-060050 | 6.0 x 0.50 | |
| 089-01-060075 | 6.0 x 0.75 | |
| 089-01-060100 | 6.0 x 1.00 * | |
| 089-01-060125 | 6.0 x 1.25 | |
| 089-01-060150 | 6.0 x 1.50 | |
| 089-01-070075 | 7.0 x 0.75 | |
| 089-01-070100 | 7.0 x 1.00 * | |
| 089-01-070125 | 7.0 x 1.25 | |
| 089-01-080050 | 8.0 x 0.50 | |
| 089-01-080075 | 8.0 x 0.75 | |
| 089-01-080100 | 8.0 x 1.00 | |
| 089-01-080125 | 8.0 x 1.25 * | |
| 089-01-080150 | 8.0 x 1.50 | |
| 089-01-080175 | 8.0 x 1.75 | |
| 089-01-090075 | 9.0 x 0.75 | |
| 089-01-090100 | 9.0 x 1.00 | |
| 089-01-090125 | 9.0 x 1.25 * | |
| 089-01-090150 | 9.0 x 1.50 | |

* common sizes

Continue...

NO. S 89-1 (Continued)

| Item No. | Size x Pitch (mm) | Price (set of 3 pcs) |
|---------------|----------------------|-------------------------|
| 089-01-100050 | 10.0 x 0.50 | |
| 089-01-100075 | 10.0 x 0.75 | |
| 089-01-100100 | 10.0 x 1.00 | |
| 089-01-100125 | 10.0 x 1.25 | |
| 089-01-100150 | 10.0 x 1.50 * | |
| 089-01-100175 | 10.0 x 1.75 | |
| 089-01-110075 | 11.0 x 0.75 | |
| 089-01-110100 | 11.0 x 1.00 | |
| 089-01-110125 | 11.0 x 1.25 | |
| 089-01-110150 | 11.0 x 1.50 * | |
| 089-01-110175 | 11.0 x 1.75 | |
| 089-01-120075 | 12.0 x 0.75 | |
| 089-01-120100 | 12.0 x 1.00 | |
| 089-01-120125 | 12.0 x 1.25 | |
| 089-01-120150 | 12.0 x 1.50 | |
| 089-01-120175 | 12.0 x 1.75 * | |
| 089-01-120200 | 12.0 x 2.00 | |
| 089-01-130100 | 13.0 x 1.00 | |
| 089-01-130125 | 13.0 x 1.25 | |
| 089-01-130150 | 13.0 x 1.50 * | |
| 089-01-130175 | 13.0 x 1.75 | |
| 089-01-140100 | 14.0 x 1.00 | |
| 089-01-140125 | 14.0 x 1.25 | |
| 089-01-140150 | 14.0 x 1.50 | |
| 089-01-140175 | 14.0 x 1.75 | |
| 089-01-140200 | 14.0 x 2.00 * | |
| 089-01-150100 | 15.0 x 1.00 | |
| 089-01-150150 | 15.0 x 1.50 * | |
| 089-01-150200 | 15.0 x 2.00 | |
| 089-01-160100 | 16.0 x 1.00 | |
| 089-01-160125 | 16.0 x 1.25 | |
| 089-01-160150 | 16.0 x 1.50 | |
| 089-01-160175 | 16.0 x 1.75 | |
| 089-01-160200 | 16.0 x 2.00 * | |
| 089-01-160250 | 16.0 x 2.50 | |
| 089-01-170100 | 17.0 x 1.00 | |
| 089-01-170125 | 17.0 x 1.25 | |
| 089-01-170150 | 17.0 x 1.50 | |
| 089-01-170200 | 17.0 x 2.00 | |
| 089-01-180100 | 18.0 x 1.00 | |
| 089-01-180125 | 18.0 x 1.25 | |
| 089-01-180150 | 18.0 x 1.50 | |
| 089-01-180175 | 18.0 x 1.75 | |
| 089-01-180200 | 18.0 x 2.00 | |
| 089-01-180250 | 18.0 x 2.50 * | |
| 089-01-190125 | 19.0 x 1.25 | |
| 089-01-190150 | 19.0 x 1.50 * | |
| 089-01-190200 | 19.0 x 2.00 | |
| 089-01-190250 | 19.0 x 2.50 | |
| 089-01-200100 | 20.0 x 1.00 | |
| 089-01-200150 | 20.0 x 1.50 | |
| 089-01-200175 | 20.0 x 1.75 | |
| 089-01-200200 | 20.0 x 2.00 | |
| 089-01-200250 | 20.0 x 2.50 * | |
| 089-01-220100 | 22.0 x 1.00 | |
| 089-01-220150 | 22.0 x 1.50 | |
| 089-01-220175 | 22.0 x 1.75 | |
| 089-01-220200 | 22.0 x 2.00 | |
| 089-01-220250 | 22.0 x 2.50 * | |
| 089-01-220300 | 22.0 x 3.00 | |
| 089-01-230150 | 23.0 x 1.50 | |

Packing : 1.20 - 20.0mm -- 10 sets/box
22.0 - 23.0mm -- 1 set/box

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