"SHAVIV" DEBURRING TOOLS

NO. S 20-32 "SHAVIV" DEBURRING BLADES

Item No.	Model No.	Description	Applications										Materials										Cross Ref. With NOGA	Price (pc)
			Straight Edge	Hole Edge	Outer Edge	Cross-Hole Both Edges	Hole Back-Edge	Hole Inner Surface	Flat Surface	Sheet	Slot / Keyway	Inner Straight Corners	Steel	Aluminium	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide & Glass	Wood		
020-32-C40	C40 *	Small, 4mm (0.16"), triangular HSS scraper for precision work.					•	•	•				•	•	•	•	•	•		•			NA	
020-32-C42	C42 *	Standard size, 8mm (0.31"), triangular HSS scraper.					•	•	•				•	•	•	•	•	•		•			NA	
020-32-C50	C50	Double-sided, 7.8mm (0.30"), triangular scraper.					•	•	•				•	•	•	•	•	•		•			T120 (BT1210)	
020-32-C60	C60 *	Double-sided, 4.8mm (0.19"), triangular scraper.					•	•	•				•	•	•	•	•	•		•			NA	
020-32-D80	D80 *	Solid carbide, 6 cutting edges. Scrapes surfaces and deburrs sheetmetal up to 4mm (0.16") thick.							•	•			•	•	•	•	•	•	•	•		•	NA	
020-32-D82	D82	Heavy-duty, double-edged carbide blade. Deburrs sheet-metal up to 9mm (0.35") thick.								•			•	•	•	•	•	•	•	•		•	NA	
020-32-D85	D85	Tough HSS with chipbreaker and 6 cutting edges. Deburrs sheetmetal up to 6mm (0.24") thick.								•			•	•	•	•				•			NA	
020-32-E400	E400	Mini heavy duty triangular scraper. Use with Holder E	•				•	•	•				•	•	•	•	•	•		•		•	NA	
020-32-F12	F12	Countersink for hole-edges with up to 12mm (0.47") diameter.		•									•	•	•	•	•	•		•			C12 (BC1211)	
020-32-F20	F20 *	Countersink for hole-edges with up to 20mm (0.79") diameter.		•									•	•	•	•	•	•		•			C20 (BC2011)	
020-32-F26X	F26X *	Excellent for external chamfering of pipes, tubes and other items with up to 26mm (1.02") diameter.			•								•	•	•	•	•	•		•			NA	
020-32-F30	F30	Countersink for hole-edges with up to 30mm (1.18") diameter.		•									•	•	•	•	•	•		•			C30 (BC3011)	
020-32-G10	G10 *	HSS. Deburrs slots up to 15mm (0.59") wide.									•		•	•	•	•	•	•		•			N90K (BN9010)	
020-32-G20	G20	HSS, 4 cutting corners. For slots up to 10mm (0.39") wide.									•		•	•	•	•	•	•		•			N80K (BN8110)	
020-32-G30C	G30C	Solid carbide, 3 cutting corners. Cleans corners and removes radii after machining for smooth flush mating of adjoining faces.										•	•	•	•	•	•	•	•	•			NA	
020-32-G40C	G40C	Carbide, 4 cutting corners. For slots up to 10mm (0.39") wide.									•		•	•	•	•	•	•	•	•			NA	
020-32-H10	H10	This blade has 8 cutting corners for even longer life. For straight edges / For straight edges (both sides)	•										•	•	•	•	•	•					NA	
020-32-K10	K10	Double-edged, carbide. Deburrs surfaces up to 50mm (1.97") wide.							•				•	•	•	•	•	•		•			NA	
020-32-L10	L10 A B	HSS, 4 cutting edges. Deburrs external edges, OD 20mm (0.79") and up. 'A' side for materials with spiral chips, 'B' side for powdery chips.			•								A •	A •	A •	B •	B •	A •		A • B		•	NA	
020-32-R10	R10 * A B	Double-sided, round HSS blade. 'A' side deburrs materials with spiral chips, 'B' side deburrs materials with powdery chips.	•							•			A •	A •	A •	B •	B •	A •		A • B		• B	NA	
020-32-R20	R20 *	Double-edged, round HSS blade for massive deburring tasks on materials with spiral chips.	•							•			•	•	•			•		•			NA	
020-32-R30	R30	Produces arc-shaped finish on materials up to 16mm (0.63") thick. Use a single R30 for one straight edge, or two blades at once to deburr both edges simultaneously.	•							•			•	•	•			•		•			NA	

* Popular Blades